Major construction is continuing in Domain at the site of the future Anzac Station. This update provides an outline of current and upcoming works in your area.

The Domain precinct has reached an exciting milestone in the construction of the future Anzac Station.

Assembly and commissioning of the first tunnel boring machine (TBM) is complete and TBM Millie has begun tunnelling towards South Yarra. Assembly of TBM Alice is also nearing completion, as the final pieces of the machine are lowered into the station box using the gantry cranes inside the acoustic shed. TBM Alice will commence tunnelling later in May.

The station middle box has now been excavated to roof level with the team preparing to pour the concrete for the station roof slab. Meanwhile, construction of the station entrance for the Shrine of Remembrance is also underway as the team remove the bentonite plant’s concrete slab and begin excavation.

Some works outlined in this notification extend beyond May to provide a longer term lookahead.

Construction snapshot
Construction works are continuing within the Domain precinct during May and will include:
- Tunnelling – TBM Millie
- Tunnel boring support site activation
- Final TBM assembly and commissioning – TBM Alice
- Middle box construction
- Anzac Station entrance construction – Shrine of Remembrance

Further information on these works can be found overleaf or at metrotunnel.vic.gov.au

When are we working?

Normal construction hours
7am to 6pm, Monday to Friday
7am to 3pm, Saturdays
Some activities may be required to continue slightly past these hours. All efforts will be made to complete activities as scheduled.

Out of hours
Some works are required to take place out of normal construction hours. The timing of these works are outlined in the construction information overleaf.

24 hours
24 hour works are sometimes required during peak construction activities. The timing of these works are outlined in the construction information overleaf.

Project Information Line
1800 105 105
24 hours a day, 7 days a week
Press 2 for Metro Tunnel
WORKS IN YOUR AREA

Tunnelling commencement – TBM Millie
North box acoustic shed
Until late 2020
• The Domain precinct has achieved an exciting milestone with the first TBM, Millie, commencing her drive towards the Eastern Portal, South Yarra
• TBM Millie will move approximately 30 metres per day on average, whilst lining the tunnel walls with pre-cast concrete segments as it progresses
• Residents and businesses directly above or adjacent to the tunnelling route will be notified separately as the TBM progresses along the alignment.

Tunnel boring support site activation
Edmund Herring Oval and station box site
Until late 2020
• This month the TBM support site at Edmund Herring Oval will begin operating 24/7 to support tunnelling
• The site is connected to the underground TBMs through a series of enclosed pipes that run along Domain Road
• The site acts as a slurry treatment plant, where excavated material from the TBMs is put through a series of filters before being removed from site by truck.

Final TBM assembly and commissioning – TBM Alice
North box acoustic shed
Until mid-May
• Oversized deliveries of TBM parts to site were completed in April with assembly and commissioning of TBM Alice continuing underground 24/7
• The final two sections of the TBM gantries will be lowered into the acoustic shed as the machines move forward, creating more room underground for their installation.
• The team will complete assembly, testing and commissioning of TBM Alice in preparation for launch from Anzac Station later in the month.

Middle box construction
Middle station box site
May onwards
• The initial excavation of the middle box to a depth of 2.5 metres is complete with the team now pouring the initial binding layer of concrete for the roof slab
• This month the team will continue to install steel reinforcements and formwork in anticipation for pouring the remaining section of the Anzac Station roof
• This will involve delivery of plant and material, use of cranes and hydro demolition works
• These works are expected to generate medium levels of noise with intermittent periods of high level noise during daytime hours
• Although the majority of these works will take place within normal construction hours, concrete pours must be continuous to ensure structural integrity. As a result, these activities may need to continue outside of normal construction hours. This includes the major concrete pour for the remaining roof section of the middle box.

Anzac Station Entrance - Shrine of Remembrance
North east of construction site
May onwards
• During April, the final pieces of the yellow bentonite plant silos were decommissioned and removed from site to make way for construction of the Anzac Station entrance at the base of the grounds of the Shrine of Remembrance
• This month, the team will remove the remainder of the bentonite plant’s concrete base slab, levelling the surface and relocating irrigation and drainage services
• This work will involve the use of road saws for concrete cutting, excavators for breaking up the concrete and loading of materials to be taken on site
• The works are expected to generate periods of medium to high level noise.

TBM Alice departure
TBM Alice is set to begin her journey to the Eastern Portal, South Yarra at the end of May. After months of underground assembly in the Anzac Station north box, Alice is almost ready to break through the launch ring and commence tunnelling. Alice will run approximately four weeks behind Millie in her journey to South Yarra.

The journey from the Domain Precinct to South Yarra will take several months with each machine tunnelling 24/7 at a rate of approximately 30 metres per day. Upon completion, the machines will be dismantled at the retrieval shaft at South Yarra before being transported back to the Anzac Station site, where they will be turned around and reassembled to begin their second leg of tunnelling towards the CBD.

Keep up to date with the movements of our TBMs on the Metro Tunnel Project here: https://metrotunnel.vic.gov.au/construction/building-the-tunnels-and-stations/tunnel-boring-machines

LOOK AHEAD FOR 2020

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<tr>
<th>Event</th>
<th>May</th>
<th>June</th>
<th>July</th>
<th>August</th>
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<tr>
<td>Tunnel boring machine delivery and assembly</td>
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<td>Middle Box initial excavation and roof slab pour</td>
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Business support
Now more than ever, local businesses near our construction sites need your support. In these uncertain times, businesses are doing it tough. Where possible and in line with Government advice, please continue to shop local.

Please see the offer in this notification from The Melbourne Wine Store, located at Shop 3, 401 St Kilda Rd.

Tunnel Boring Support Site – Edmund Herring Oval
The site at Edmund Herring Oval has now been activated to support tunnelling activities from the Domain precinct to the Eastern Portal, South Yarra.

As the TBMs rotating cutterheads dig their way towards South Yarra, the machines are sent fresh bentonite to mix with the excavated soil – creating slurry. The slurry is transported through enclosed pipes within the tunnel back to the support site, where the soil is then separated from the bentonite.

Trucks will remove soil from the site during tunnelling, whilst the bentonite is recycled and later piped back through the tunnel to the TBM. The primary truck route for soil removal from Edmund Herring Oval is via Dallas Brooks Drive, Birdwood Avenue and Linlithgow Avenue.

The Edmund Herring Oval site has been designed to minimise lighting and noise impacts during its operation.

The site will operate 24/7 until tunnelling is complete.

24/7 tunnelling works during 2020
During 2020, works will take place 24/7 underground to construct the tunnels and above ground to support tunnelling operations. Works occurring on site outside of normal construction hours will primarily happen inside the acoustic shed. Deliveries of concrete tunnel segments will arrive at site regularly via St Kilda Road as the TBMs move forward lining the tunnels. The project team will make every effort to minimise works taking place outside the acoustic shed, outside of normal construction hours.

Health and safety
At the time of printing, construction is continuing at all Metro Tunnel Project sites. The health and safety of our workers and the community is our key priority as we continue to deliver the Metro Tunnel Project, as is supporting physical distancing measures in line with current health advice.

We have strict protocols in place to protect the safety of our construction workforce, including enhanced industrial cleaning arrangements, provision of personal protective equipment and measures to reduce staff contact, including staggered shifts.

For more information about Coronavirus (COVID-19), please visit http://coronavirus.vic.gov.au

Domain Road Pop-up Park feedback
Thank you to all who shared their views on the Domain Road Pop-up Park. We are currently assessing all feedback to decide on the future of the park and will communicate this back to the community later in May.

More information
To find out more about the Metro Tunnel Project and register for future email updates:

www.metrotunnel.vic.gov.au
1800 105 105 (24 hours a day, 7 days a week)
Press 2 and follow the prompts

Interpreter Service (03) 9209 0147

facebook.com/metrotunnel
Subscribe to eNews or construction notification emails: metrotunnel.vic.gov.au/subscribe

It should be noted that this information is current at the time of printing, however due to unforeseen circumstances, changes may occur. Please visit metrotunnel.vic.gov.au for the latest updates.
it’s wine clearance month of May at the melbourne wine store!

Enjoy a special on all our wines and receive 20% OFF when you purchase 6 bottles or more from our entire wine range!*

*excludes sparkling and Champagne.